MATERIAL SAFETY DATA SHEET FOR COATINGS, RESINS AND RELATED MATERIALS

SECTION I-GENERAL INFORMATION

Porter Print Co.

MANUFACTURED BY: COURTAULDS COATINGS EMERGENCY 24 HOURS CALL: 1-800-854-6813 400 S. 13TH STREET INFORMATION 8AM - 5PM EST: 502-588-9200

LOUISVILLE, KY. 40203 EFFECTIVE DATE: MARCH 15, 1989

MANUFACTURER'S IDENTIFICATION CODE: PCA001 AKA-38500B

PRODUCT CLASS: N/A

TRADE NAME: INTERTHANE PU CURING AGENT (C5740)

SECTION II - HAZARDOUS INGREDIENTS

		PERCENT BY WEIGHT	EXPOSU	ATIONAL RE LIMIT	VAPOR PRESS. TOXICITY
INGREDIENT	CAS NO.	PART B	TLV(PPM) PEL(PPI	M) @ 20 C DATA
XYLENE AROMATIC PETROL	1330-20-7	5-10	100	100	10MMHG
SOLVENT	64742-95-6	30-35	50	N/A	10MMHG
N-BUTYL ACETATE	123-86-4	5-10	150	150	8MMHG
HOMOPOLYMER OF	28182-81-2	49	N/E	N/E	7.5X10-5MMHG
HEXAMETHYLENE	DIISOCYANATE			1MG/M3 H	RECOMMENDED
HEXAMETHYLENE	822-06-0	*	N/E	N/E	
DIISOCYANATE		0	.02PPM C	EILING RE	ECOMMENDED

*MONOMER CONTENT LESS THAN 0.7% BASED ON RESIN SOLIDS AT TIME OF MANUFACTURE. HOWEVER, AFTER 3 TO 6 MONTHS STORAGE, THE FREE MONOMER CONTENT MAY RISE TO A MAXIMUM OF 1.6%

SECTION III - PHYSICAL DATA

BOILING RANGE: 259-344 F.

PERCENT VOLATILE BY WEIGHT: 54

(THEORETICAL)

WEIGHT PER GALLON: 8.3 LBS.

VAPOR DENSITY: XX HEAVIER THAN AIR

LIGHTER THAN AIR

EVAPORATION RATE: FASTER THAN ETHER

XX SLOWER THAN ETHER

00558002 SECTION IV-FIRE & EXPLOSION HAZARD DATA FLAMMABILITY CLASSIFICATION: OSHA FLAMMABLE CLASS IC FLASH POINT: 91 F. DOT FLAMMABLE LEL: 1.0 PERCENT BY VOLUME

EXTINGUISHING MEDIA: XX FOAM ALCOHOL FOAM XX DRY CHEMICAL WATER FOG XX CARBON DIOXIDE OTHER UNUSUAL FIRE & EXPLOSION HAZARDS: CONTAINS FLAMMABLE SOLVENT, DO NOT USE IN

LICUID WITH WATER, CLOSED CONTAINERS MAY EXPLODE WHEN EXPOSED TO EXTREME HEAT

AREAS WHERE SPARK OR OPEN FLAME ARE PRESENT.

SPECIAL FIRE FIGHTING PROCEDURES: SMOTHER FLAMES WITH ONE OF THE ABOVE EXTINGUISHING MEDIA. WATER MAY BE USED TO COOL UNOPENED CONTAINERS, BUT MUST NOT BE USED AS AN EXTINGUISHING MEDIA. TAKE CARE TO PREVENT SPREAD OF BURNING

SECTION V-HEALTH HAZARD DATA

BLURRED VISION. SKIN - IRRITATING. MAY RESULT IN DERMATITIS.

EFFECTS OF OVEREXPOSURE: EYES - SEVERE IRRITATION, REDNESS, TEARING AND

INHALATION - IRRITATION OF RESPIRATORY TRACT. HEADACHE AND DIZZINESS

INGESTION - GASTRO-INTESTINAL IRRITATION, NAUSEA, VOMITING, DIARRHEA. MEDICAL CONDITIONS PRONE TO AGGRAVATION BY EXPOSURE: SKIN AND RESPIRATORY CONDITIONS.

AND UNCONSCIOUSNESS.

INGREDIENT LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN: NTP: NO LARC MONOGRAPHS: NO OSHA: NO

PRIMARY ROUTES OF ENTRY: DERMAL, INHALATION

EMERGENCY AND FIRST AID PROCEDURES:

EYES - FLUSH IMMEDIATELY WITH PLENTY OF WATER FOR 15 MINUTES. GET MEDICAL ATTENTION.

SKIN - REMOVE CONTAMINATED CLOTHING, WASH SKIN WITH PLENTY OF SOAP AND WATER. LAUNDER CLOTHES BEFORE REUSE.

INHALATION - REMOVE TO FRESH AIR. GIVE ARTIFICIAL RESPIRATION IF NEEDED. GET MEDICAL ATTENTION.

INGESTION - CALL A PHYSICIAN IMMEDIATELY TO DETERMINE WHETHER OR NOT TO INDUCE VOMITING.

SECTION VI-REACTIVITY DATA

STABILITY: UNSTABLE XX STABLE

INCOMPATABILITY (MATERIALS TO AVOID): OXIDIZING AGENTS

HAZARDOUS DECOMPOSITION PRODUCTS: CO, CO2, VARIOUS HYDROCARBON FRAGMENTS

HAZARDOUS POLYMERIZATION: MAY OCCUR XX WILL NOT OCCUR

CONDITIONS TO AVOID: STORE AWAY FROM DIRECT HEAT, FLAME OR SPARK. KEEP DRY.

SECTION VII-SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: REMOVE ALL SOURCES OF IGNITION. AVOID INHALATION OF VAPORS. VENTILATE AREA. CLEAN UP WITH ABSORBENT MATERIALS.

WASTE DISPOSAL METHOD: DISPOSE IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL REGULATIONS. DO NOT INCINERATE UNOPENED CONTAINERS.

SECTION VIII-SPECIAL PROTECTION INFORMATION

ISOCYANATE MONOMER CONCENTRATION GREATER THAN 10 TIMES THE TLV: USE A POSITIVE PRESSURE AIR SUPPLIED RESPIRATOR (TC19C NIOSH/MHSA). ISOCYANATE MONOMER CONCENTRATION LESS THAN 10 TIMES THE TLV: USE ABOVE RESPIRATOR OR A SUPPLIER APPROVED VAPOR/PARTICULATE RESPIRATOR FOR ISOCYANATE VAPORS AND MISTS. RESPIRATORY PROTECTION: IN OUTDOOR OR OPEN AREAS WITH UNRESTRICTED VENTILATION, USE NIOSH/MHSA-APPROVED MECHANICAL FILTER RESPIRATOR TO REMOVE SOLID AIRBORNE PARTICLES OF OVERSPRAY DURING SPRAY APPLICATION. IN RESTRICTED VENTILATION AREAS, USE NIOSH/MHSA-APPROVED MECHANICAL FILTER RESPIRATORS DESIGNED TO REMOVE PARTICULATES, GAS AND VAPOR. IN CONFINED AREAS, USE NIOSH/MHSA AIR-LINE RESPIRATORS AND HOOD.

VENTILATION INFORMATION: PROVIDE GENERAL DILUTION OR LOCAL EXHAUST VENTILATION IN A VOLUME AND PATTERN TO KEEP THE THRESHOLD LIMIT VALUES (TLV) BELOW THE STATED OSHA LIMITS AND THE LOWER EXPLOSION LEVEL (LEL) BELOW THE STATED LIMIT AND TO REMOVE DECOMPOSITION PRODUCTS DURING WELDING AND FLAME CUTTING OF SURFACES COATED WITH THIS PRODUCT.

PROTECTIVE GLOVES: MANDATORY FOR PROLONGED OR REPEATED CONTACT. USE A HEAVY-DUTY RUBBER GLOVE, SUCH AS NEOPRENE TYPE GLOVE.

EYE PROTECTION: MANDATORY: USE A SAFETY EYEWEAR WITH SPLASH GUARDS OR SIDE SHIELDS.

OTHER PROTECTIVE EQUIPMENT: AS NEEDED-USE BODY PROTECTION, SUCH AS RUBBER APRON, ETC.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING OR STORING: STORE IN BUILDING DESIGNED AND PROTECTED FOR STORAGE OF LIQUIDS WITH NFPA CLASS GIVEN BY OSHA CLASS IN SECTION 4. AVOID BREATHING DUST OR CHIPS FROM SANDING OR BLASTING SURFACES COATED WITH THIS PRODUCT.

OTHER PRECAUTIONS: CHRONIC OVEREXPOSURE TO, AND MISUSE OF, SOLVENTS HAS BEEN LINKED TO PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE.

THE INFORMATION AND RECOMMENDATIONS CONTAINED HEREIN ARE BASED UPON DATA BELIEVED TO BE CORRECT. HOWEVER, NO GUARANTEE OR WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, IS MADE WITH RESPECT TO THE INFORMATION CONTAINED HEREIN. WE ACCEPT NO RESPONSIBILITY AND DISCLAIM ALL LIABILITY FOR ANY HARMFUL EFFECTS WHICH MAY BE CAUSED BY EXPOSURE TO OUR PRODUCTS. CUSTOMERS/USERS OF THIS PRODUCT MUST COMPLY WITH ALL APPLICABLE HEALTH AND SAFETY LAWS, REGULATIONS, AND ORDERS.